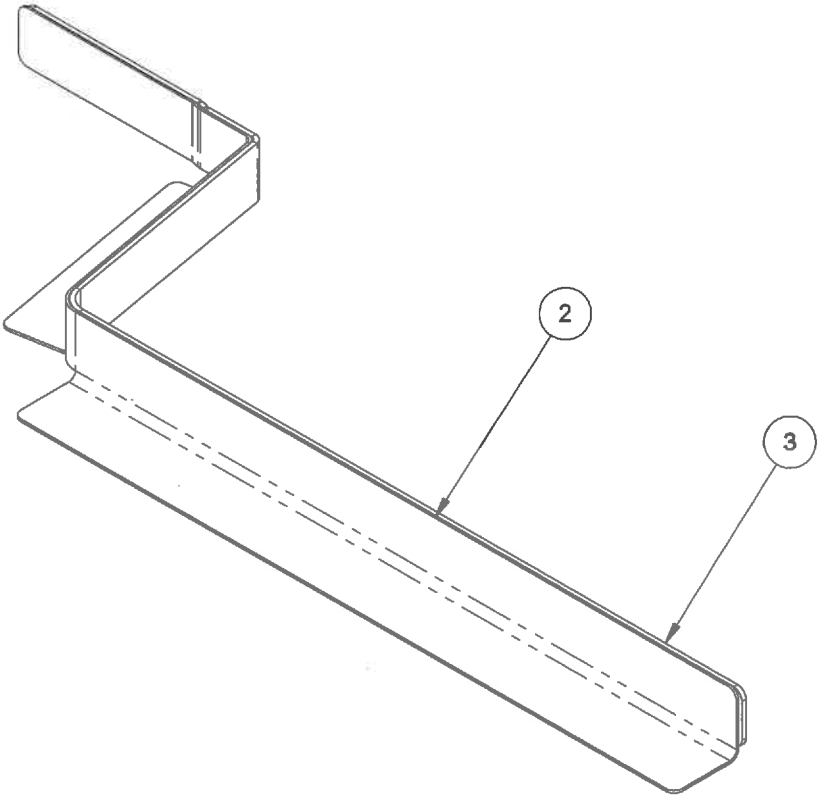









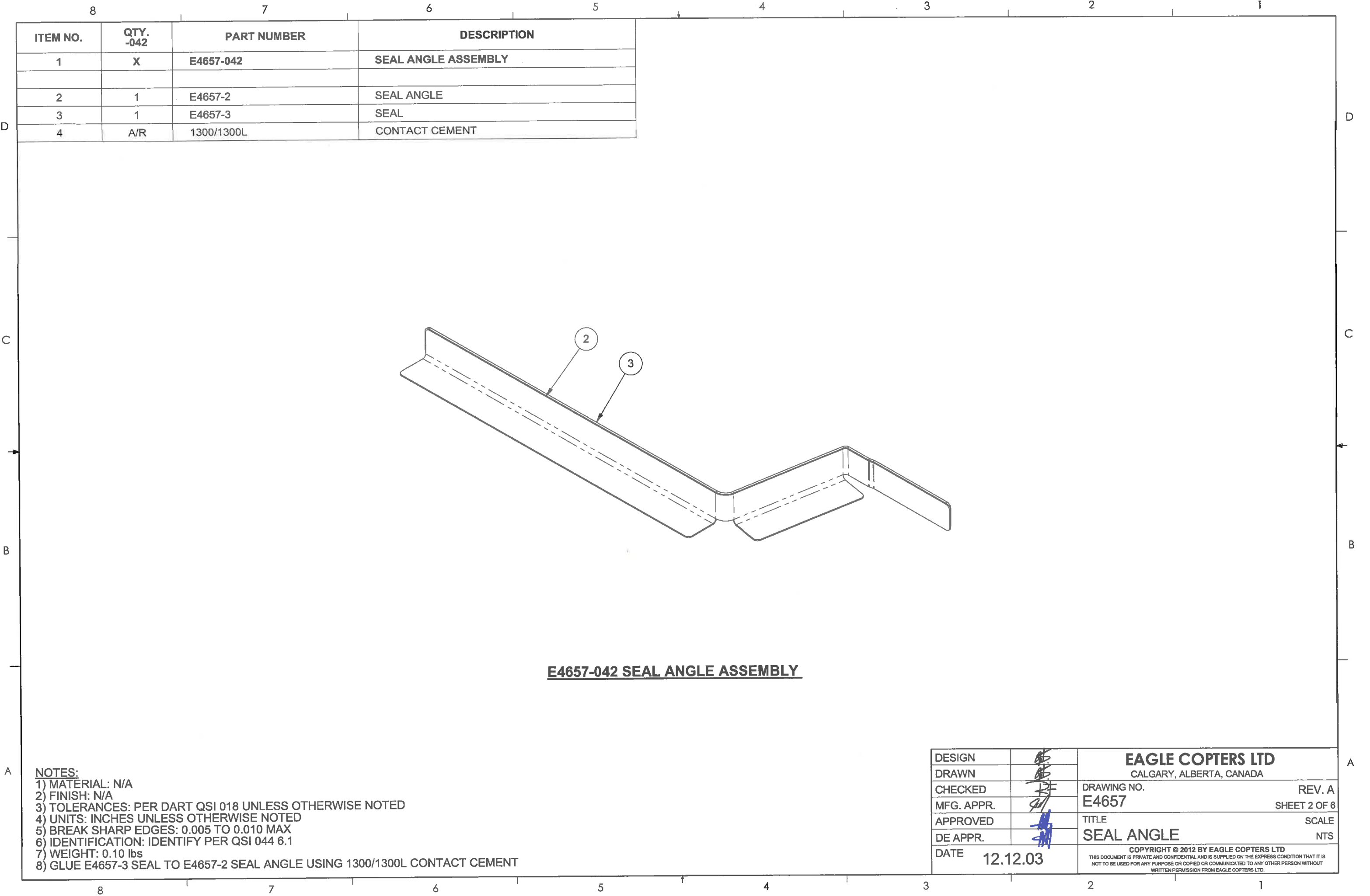
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4657-041	SEAL ANGLE ASSEMBLY
2	1	E4657-1	SEAL ANGLE
3	1	E4657-3	SEAL
4	A/R	1300/1300L	CONTACT CEMENT



E4657-041 SEAL ANGLE ASSEMBLY





NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.11 lbs
8) GLUE E4657-3 SEAL TO E4657-1 SEAL ANGLE USING 1300/1300L CONTACT CEMENT

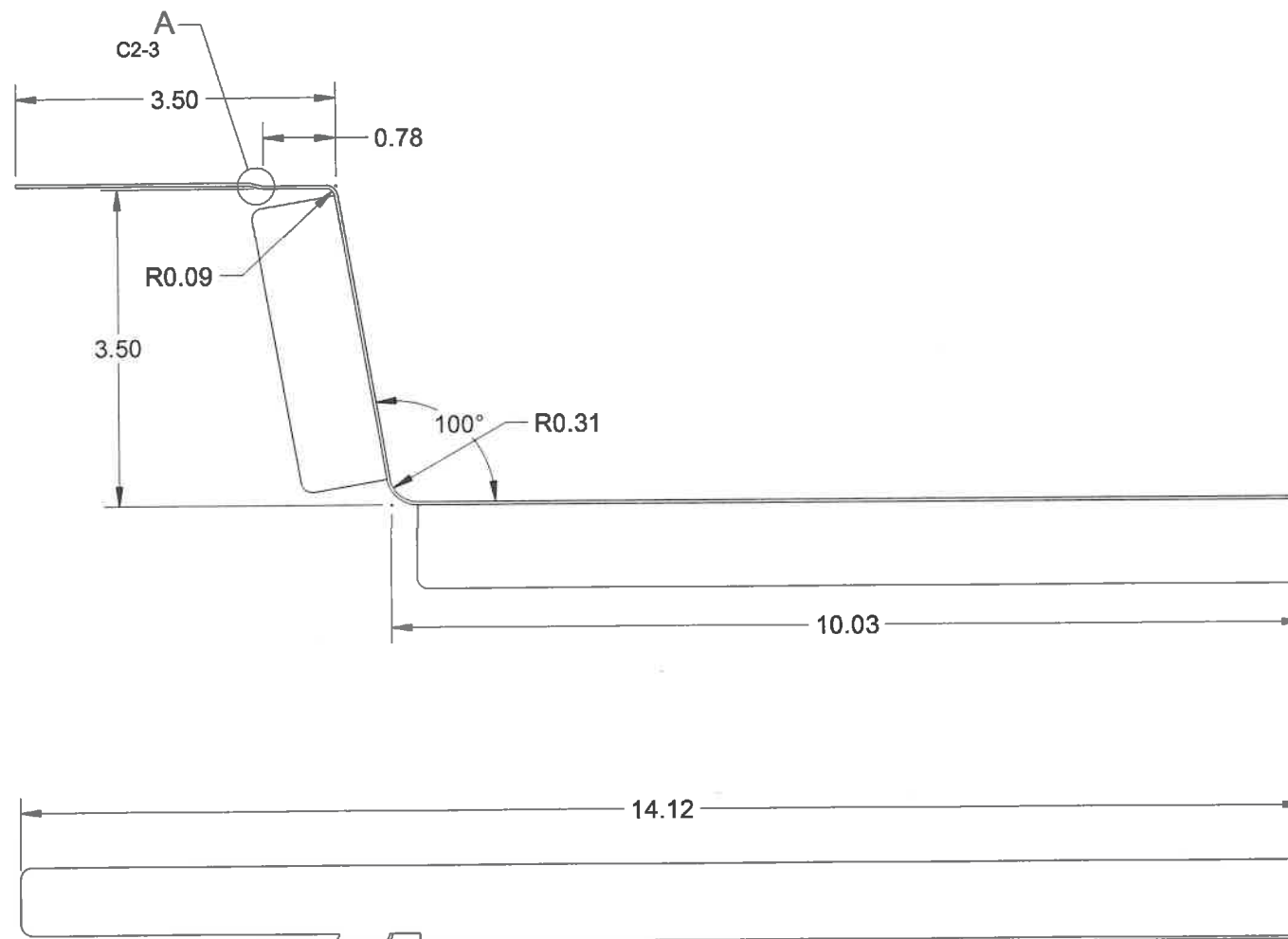
A	NEW ISSUE			12.12.03
REV.	DESCRIPTION		BY	DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		E4657	SHEET 1 OF 6	
APPROVED		TITLE	SCALE	
DE APPR.		SEAL ANGLE	NTS	
DATE	12.12.03		COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	



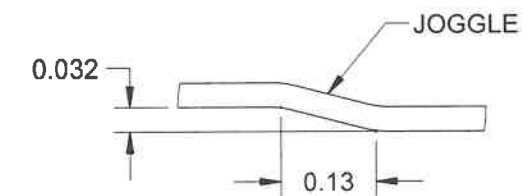
E4657-042 SEAL ANGLE ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.10 lbs
 - 8) GLUE E4657-3 SEAL TO E4657-2 SEAL ANGLE USING 1300/1300L CONTACT CEMENT

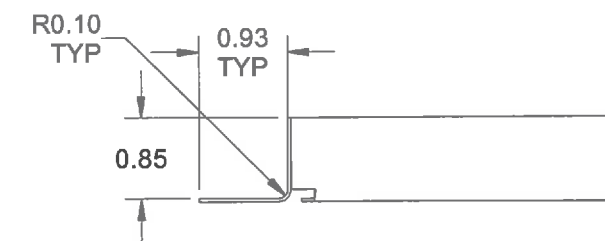
DESIGN		EAGLE COPTERS LTD	
DRAWN		CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4657	SHEET 2 OF 6
APPROVED		TITLE	SCALE
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E4657-1 SEAL ANGLE

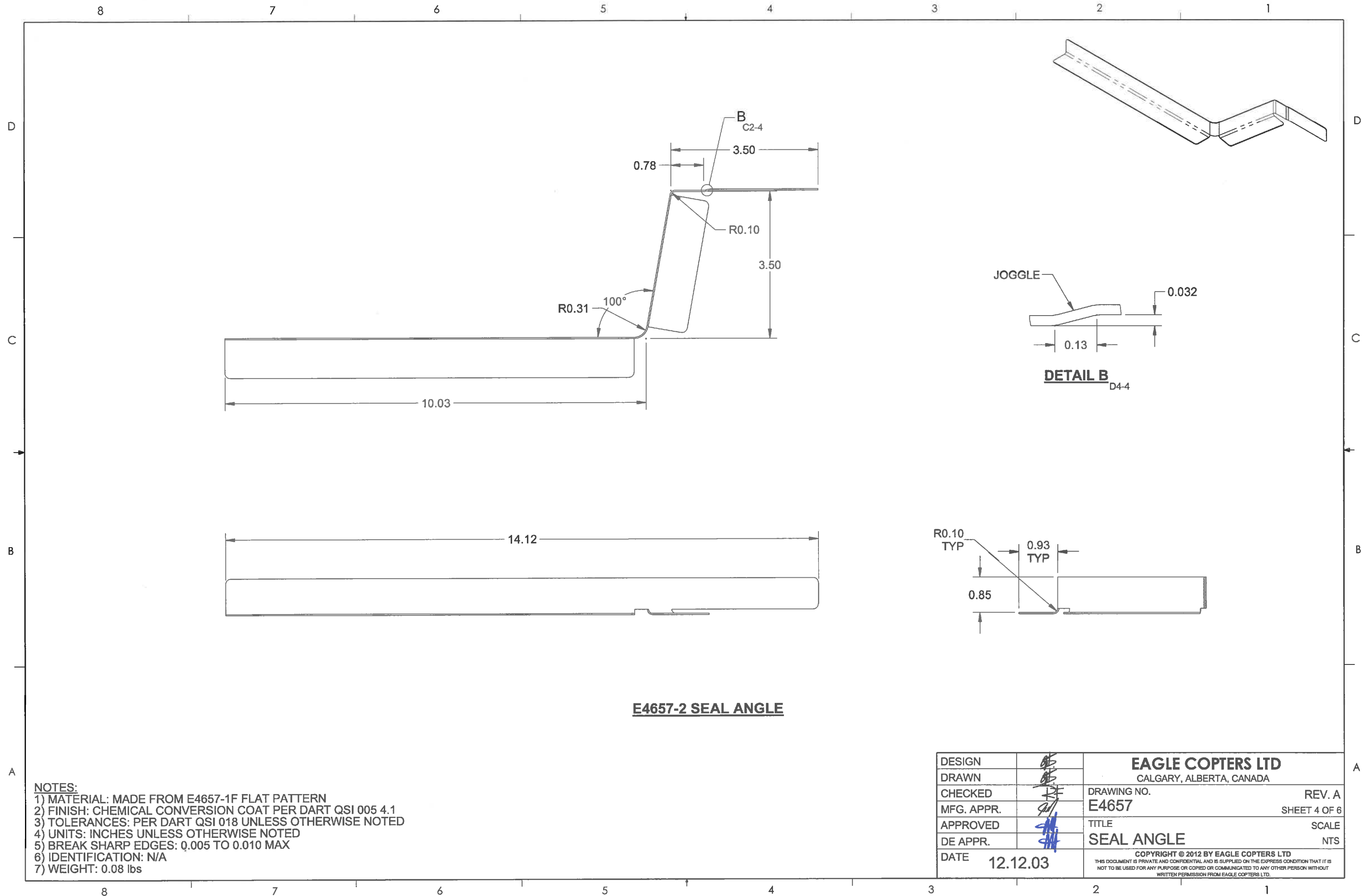


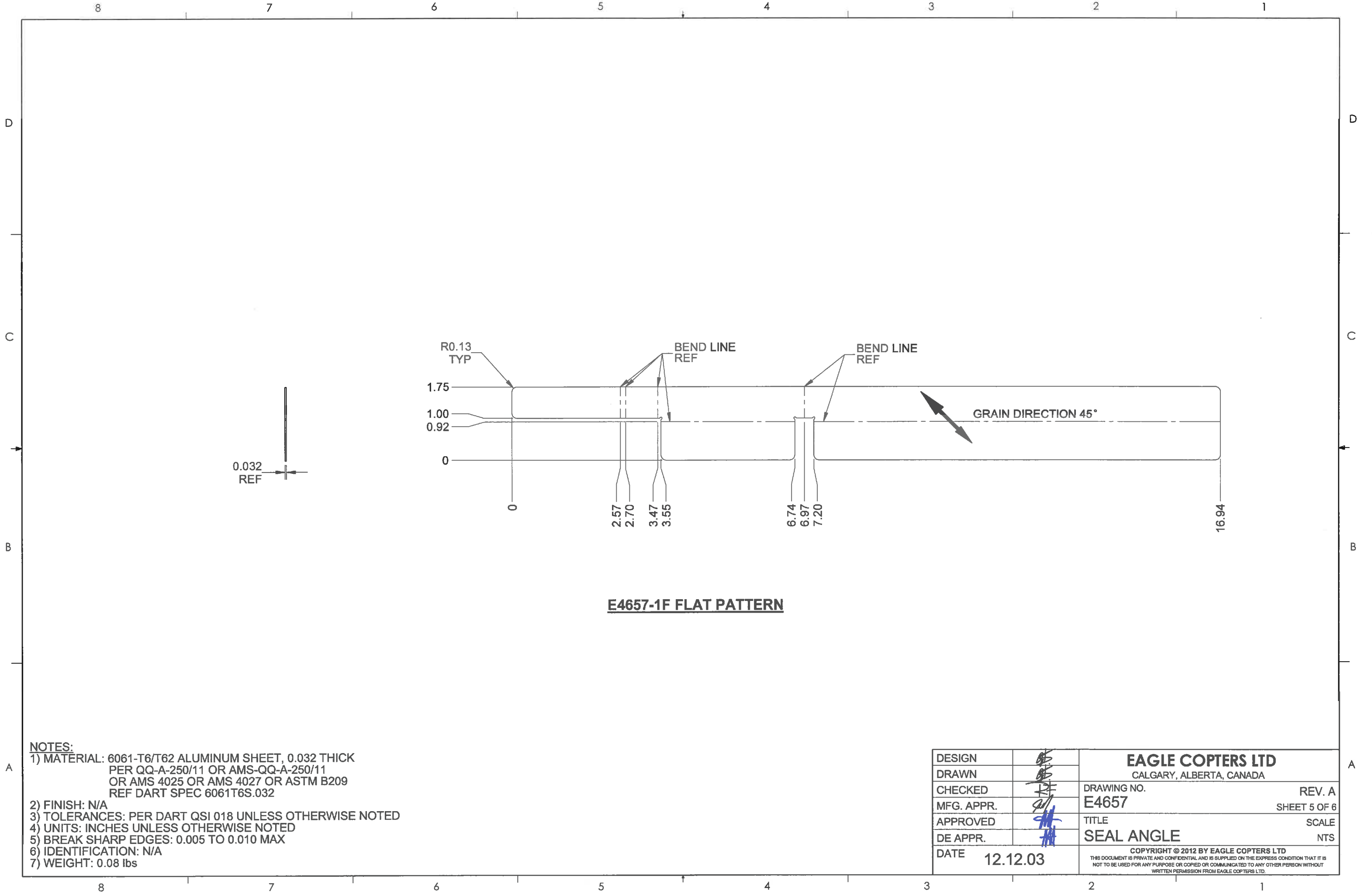
DETAIL A
C6-3

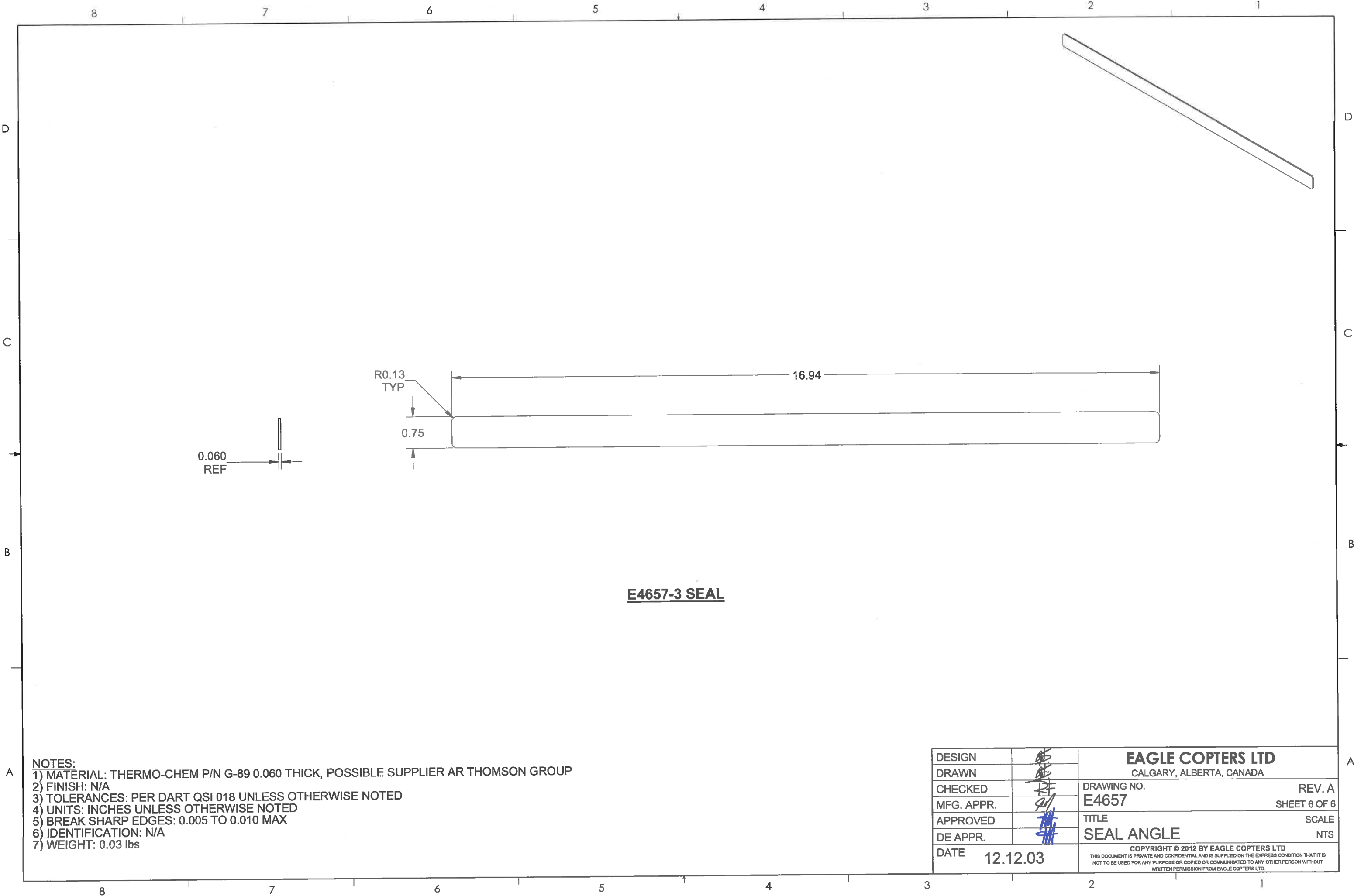


- NOTES:**
- 1) MATERIAL: MADE FROM E4657-1F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.08 lbs

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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	E4657	SHEET 3 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SEAL ANGLE	NTS
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NOTES:
1) MATERIAL: THERMO-CHEM P/N G-89 0.060 THICK, POSSIBLE SUPPLIER AR THOMSON GROUP
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.03 lbs

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